



ISO Standards Handbook:

Fasteners and screw threads

Volume 1: Terminology and nomenclature, General reference standards
1998, Ed. 4, 502 p., ISBN 92-67-10271-0

Contents

Part 1 : Terminology and nomenclature

- ISO 1891:1979 Bolts, screws, nuts and accessories — Terminology and nomenclature
- ISO 5408:1983 Cylindrical screw threads — Vocabulary

Part 2 : General reference standards

2.1 ISO metric screw threads

- ISO 68:1973 ISO general purpose screw threads — Basic profile
- ISO 261:1973 ISO general purpose metric screw threads — General plan
- ISO 262:1973 ISO general purpose metric screw threads — Selected sizes for screws, bolts and nuts
- ISO 724:1993 ISO general-purpose metric screw threads — Basic dimensions
- ISO 965-1:1980 ISO general purpose metric screw threads — Tolerances — Part 1: Principles and basic data
- ISO 965-2:1980 ISO general purpose metric screw threads — Tolerances — Part 2: Limits of sizes for general purpose bolt and nut threads — Medium quality
- ISO 965-3:1980 ISO general purpose metric screw threads — Tolerances — Part 3: Deviations for constructional threads
- ISO 1502:1996 ISO general-purpose metric screw threads — Gauges and gauging

2.2 Technical drawings for screw threads and threaded parts

- ISO 5845-1:1995 Technical drawings — Simplified representation of the assembly of parts with fasteners — Part 1: General principles
- ISO 6410-1:1993 Technical drawings — Screw threads and threaded parts — Part 1: General conventions

- ISO 6410-2:1993** Technical drawings — Screw threads and threaded parts — Part 2: Screw thread inserts
- ISO 6410-3:1993** Technical drawings — Screw threads and threaded parts — Part 3: Simplified representation

2.3 Special screw threads

- ISO 1478:1983** Tapping screws thread
- ISO/R 1501:1970** ISO miniature screw threads

2.4 Variations of forms, dimensions and designation

- ISO 225:1983** Fasteners — Bolts, screws, studs and nuts — Symbols and designations of dimensions
- ISO 272:1982** Fasteners — Hexagon products — Widths across flats
- ISO 273:1979** Fasteners — Clearance holes for bolts and screws
- ISO 885:1976** General purpose bolts and screws — Metric series — Radii under the head
- ISO 888:1976** Bolts, screws and studs — Nominal lengths, and thread lengths for general purpose bolts
- ISO 3508:1976** Thread run-outs for fasteners with thread in accordance with ISO 261 and ISO 262
- ISO 4757:1983** Cross recesses for screws
- ISO 7378:1983** Fasteners — Bolts, screws and studs — Split pin holes and wire holes
- ISO 7721:1983** Countersunk head screws — Head configuration and gauging
- ISO 7721-2:1990** Countersunk flat head screws — Part 2: Penetration depth of cross recesses
- ISO 8991:1986** Designation system for fasteners

2.5 Tolerances of fasteners

- ISO 4759-1:1978** Tolerances for fasteners — Part 1: Bolts, screws and nuts with thread diameters between 1,6 (inclusive) and 150 mm (inclusive) and product grades A, B and C
- ISO 4759-2:1979** Tolerances for fasteners — Part 2: Bolts, screws and nuts with thread diameters from 1 up to 3 mm and product grade F, for fine mechanics
- ISO 4759-3:1991** Tolerances for fasteners — Part 3: Plain washers for bolts, screws and nuts with nominal thread diameters from 1 mm up to and including 150 mm — Product grades A and C

2.6 General requirements and mechanical properties of fasteners

ISO 898-1:1988	Mechanical properties of fasteners — Part 1: Bolts, screws and studs
ISO 898-2:1992	Mechanical properties of fasteners — Part 2: Nuts with specified proof load values — Coarse thread
ISO 898-5:1980	Mechanical properties of fasteners — Part 5: Set screws and similar threaded fasteners not under tensile stresses
ISO 898-6:1994	Mechanical properties of fasteners — Part 6: Nuts with specified proof load values — Fine pitch thread
ISO 898-7:1992	Mechanical properties of fasteners — Part 7: Torsional test and minimum torques for bolts and screws with nominal diameters 1 mm to 10 mm
ISO 2320:1997	Prevailing torque type steel hexagon nuts — Mechanical and performance properties
ISO 2702:1992	Heat-treated steel tapping screws — Mechanical properties
ISO 3506-1:1997	Mechanical properties of corrosion-resistant stainless-steel fasteners — Part 1: Bolts, screws and studs
ISO 3506-2:1997	Mechanical properties of corrosion-resistant stainless-steel fasteners — Part 2: Nuts
ISO 3506-3:1997	Mechanical properties of corrosion-resistant stainless steel fasteners — Part 3: Set screws and similar fasteners not under tensile stress
ISO 4042:1989	Threaded components — Electroplated coatings
ISO 4753:1983	Fasteners — Ends of parts with external metric ISO thread
ISO 4755:1983	Fasteners — Thread undercuts for external metric ISO threads
ISO 6157-1:1988	Fasteners — Surface discontinuities — Part 1: Bolts, screws and studs for general requirements
ISO 6157-2:1995	Fasteners — Surface discontinuities — Part 2: Nuts
ISO 6157-3:1988	Fasteners — Surface discontinuities — Part 3: Bolts, screws and studs for special requirements
ISO 8839:1986	Mechanical properties of fasteners — Bolts, screws, studs and nuts made of non-ferrous metals
ISO 8992:1986	Fasteners — General requirements for bolts, screws, studs and nuts

2.7 Testing and acceptance inspection

ISO 3269:1988	Fasteners — Acceptance inspection
ISO 3800:1993	Threaded fasteners — Axial load fatigue testing — Test methods and evaluation of results
ISO 8749:1986	Pins and grooved pins — Shear test
ISO 10484:1997	Widening test on nuts
ISO 10485:1991	Cone proof load test on nuts